

SECTION 07 54 00

THERMOPLASTIC MEMBRANE ROOFING

Display hidden notes to specifier. (Don't know how? [Click Here)](https://duradek.com/Downloads/Specifications/DisplayHiddenNotes.pdf)

*Copyright 2020 - All rights reserved*

\*\* NOTE TO SPECIFIER \*\* Duradek/Durarail - Traffic Membranes and Aluminum Railings; Tile Underlayment and Waterproofing.  
This section is based on the products of Duradek/Durarail - Traffic Membranes and Aluminum Railings, which is located at:  
8288 - 129th St.  
Surrey, BC, Canada V3W 0A6  
Toll Free Tel: 866-591-5594  
Tel: 604-591-5594  
Fax: 604-591-3100  
Email: [request info (duradek@duradek.com)](http://admin.arcat.com/users.pl?action=UserEmail&company=Duradek/Durarail+-+Traffic+Membranes+and+Aluminum+Railings&coid=38342&rep=&fax=604-591-3100&message=RE:%20Spec%20Question%20(09305dur):%20%20&mf=)  
Web: [www.duradek.com](http://www.duradek.com)   
 [ [Click Here](http://www.arcat.com/arcatcos/cos38/arc38342.html) ] for additional information.  
There is nothing like the look of tile or slate on that outdoor deck. But the beauty is soon forgotten when water pours into your home, seemingly through the tile. And then you discover that all the attention on the job was towards the tile with little thought given to proper waterproofing. Rot repair is intrusive and expensive, not to mention the cost of replacing the tile.  
This is a common story. There seems to be a lack of understanding within the building community about the proper waterproofing of decks, balconies and roof decks that are overlaid with porcelain tile, slate or some of the other natural stone finishes. That's where Duradek fits into the picture.  
Duradek has been waterproofing roof decks since 1974 with PVC sheet membranes that are meant to be walked on. We sell our product only one way - professionally installed by contractors who have completed a training course and who specialize in flat surface waterproofing. Many of those decks have been covered with tile over the years. So it is not much of a stretch for us to redesign our regular Duradek Ultra membrane to come up with an anti-fracture, roofing membrane capable of having tile applied over top - Duradek Ultra Tiledek!

1. GENERAL
   1. SECTION INCLUDES
      1. Waterproofing membrane which can accept the direct application of an exterior tiled wearing surface.
   2. RELATED SECTIONS

\*\* NOTE TO SPECIFIER \*\* Delete any sections below not relevant to this project; add others as required.

* + 1. Section 06 16 36 - Wood Panel Product Sheathing.
    2. Section 09 30 00 - Tiling.
    3. Section 07 50 00 - Membrane Roofing.
  1. REFERENCES

\*\* NOTE TO SPECIFIER \*\* Delete references from the list below that are not actually required by the text of the edited section.

* + 1. ANSI A118.10 - ANSI Specification for Load Bearing, Bonded Waterproof Membranes.
    2. ASTM C 627 - Assembly Components Installation Systems.
    3. ASTM E 108-08 & CAN/ULC S107-03 - Methods of Fire Tests of Roof Coverings compliance.
    4. CGSB 37.54-95 - Roofing and Waterproofing Membrane, Sheet Applied, Flexible, Polyvinyl Chloride; Canadian General Standards Board.
    5. CGSB 37-GP-55M - Application of Sheet Applied Flexible Polyvinyl Chloride Roofing Membrane; Canadian General Standards Board.
    6. FBC 2014 - Compliance with Florida Building Commission Requirements.
    7. ICC-ES AC39 - Acceptance Criteria for Walking Decks compliance
    8. ICC-ES AC75 - Acceptance Criteria for Membrane Roof Covering Systems compliance
    9. Independent Quality Control
  1. SUBMITTALS
     1. Submit under provisions of Section 01 30 00 - Administrative Requirements.
     2. Manufacturer's specifications, including data substantiating compliance with physical properties specified.
     3. Shop Drawings: Installation and seaming plan, showing joints, termination details, and interface with other materials.
     4. Samples: Two 8 1/2 inch by 11 inch (210 by 250 mm) pieces; labeled.
     5. Manufacturer's printed installation instructions and recommendations, including precautions required for seaming and adhering membrane.
     6. Installer's Qualifications.
  2. QUALITY ASSURANCE

\*\* NOTE TO SPECIFIER \*\* If any other manufacturers would be acceptable, edit the following paragraph to indicate how much experience they must have. Duradek has been manufacturing waterproofing products for 35 years.

* + 1. Manufacturer Qualifications: Company specializing in providing products of the type specified in this section, with minimum of 25 years of waterproofing experience.
    2. Installer Qualifications:
       1. Specialized in roof and balcony waterproofing.
       2. Trained and currently authorized by manufacturer.
    3. Pre-installation Meeting: Discuss waterproofing practices and precautions applicable to this project.
       1. Convene minimum of 7 days prior to start of installation.
       2. Require the attendance of:
          1. Manufacturer's representative.
          2. Contractor's field superintendent.
          3. Installation foreman.
          4. Other trades affected by this work.
          5. Owner's representative.
  1. DELIVERY, STORAGE, AND HANDLING
     1. Deliver products in manufacturer's original containers, dry and undamaged, with seals and labels intact.
        1. Label uncured materials, both sheets and canned goods, with date of manufacturer and shelf life.
        2. Do not use creased or damaged sheets.
        3. Do not use products after end of shelf life.
     2. Store and handle materials to prevent damage.
        1. Place materials on pallets.
        2. Prevent creasing of rolled materials.
        3. Keep containers closed, except when removing materials from them.
     3. Keep materials at temperature between 40 degrees F (4.4 degrees C) and 80 degrees F (26.6 degrees C); if adhesives are exposed to lower temperature, verify usability with manufacturer before using.
  2. PROJECT CONDITIONS
     1. Maintain environmental conditions (temperature, humidity, and ventilation) within limits recommended by manufacturer for optimum results. Do not install products under environmental conditions outside manufacturer's recommended limits.
  3. WARRANTY
     1. Provide manufacturer's 10 year warranty for membrane leaks due to a manufacturing defect, covering materials and/or repair and replacement labor for the Tiledek portion only.

1. PRODUCTS
   1. MANUFACTURERS

\*\* NOTE TO SPECIFIER \*\* Delete one of the following two paragraphs; the first is the US company, the second is the Canadian.

* + 1. Manufacturer: Provide products of Duradek/Durarail U.S. Inc., 1142 Clay Street, North Kansas City, MO 64116 USA Toll Free Tel: 800-338-3568. Tel: (816) 421-5830. Fax: (816) 421-2924.
    2. Manufacturer: Provide products of Duradek/Durarail - Canada Ltd., 8288 129th Street, Surrey, BC V3W 0A6 Canada. Toll Free Tel: 866-591-5594. Tel: (604) 591-5594. Fax: (604) 591-3100.

\*\* NOTE TO SPECIFIER \*\* Delete one of the following two paragraphs; coordinate with requirements of Division 1 section on product options and substitutions.

* + 1. Substitutions: Not permitted.
    2. Requests for substitutions will be considered in accordance with provisions of Section 01 60 00 - Product Requirements.
  1. MEMBRANE
     1. Duradek Tiledek Membrane: Calendared polyvinyl chloride (PVC) film laminated to a woven, heat-set polyester fabric on the back surface. A non-woven geo-textile polyester fabric is laminated to the top surface to accept overlay.
        1. Sheet Width: 72 inches (1829mm).
        2. Sheet Thickness: 0.060 inch / 60 mil (1.5mm)
        3. PVC Film Thickness: 0.050 inch (1.3 mm).
        4. Weight: 55 ounces per square yard (1864 g/sm) nominal.

\*\* NOTE TO SPECIFIER \*\* Retain only products required from the included paragraphs or delete the entire article if not required.

* 1. SUBSTRATE
     1. Plywood: Minimum 3/4 inch (19 mm) exterior C-C sheathing grade with tongue in grove edges.
     2. Concrete: concrete substrates are to comply with the requirements of the applicable code.
  2. UNDERLAYMENTS
     1. CBU (Cement Backer Unit): 1/2 inch (13mm) Durock cement board, as manufactured by USG. CBU to be applied to the plywood using a latex hydraulic mortar and fasteners in accordance with the manufacturer's specifications.
  3. ADHESIVES

\*\* NOTE TO SPECIFIER \*\* Select Adhesive Type. Delete adhesives not required.

* + 1. Duradek D-763-1: Water-based Liquid Adhesive - trowel grade, 11.5 Liter pail.
    2. Duradek D-763-R: Water-based Liquid Adhesive - roller grade, 18.1 Liter pail.
    3. Duradek D-811: Liquid Contact Adhesive - 14.5 kg pail.
  1. OVERLAYS

\*\* NOTE TO SPECIFIER \*\* Retain the next paragraph only if Porcelain Tile is specified.

* + 1. Porcelain Tile: As specified in Division 9 meeting TTMAC or TCNA requirements. Freeze thaw rated where required.

\*\* NOTE TO SPECIFIER \*\* Retain the next paragraph only if Stone Tile is specified.

* + 1. Stone Tile: As specified in Division 9 meeting TTMAC or TCNA requirements. Freeze thaw rated where required.

\*\* NOTE TO SPECIFIER \*\* Select bond coat. Delete two of the next three paragraphs.

* + 1. Bond Coat: For drainage mat application over Ultra Tiledek; use a mortar in accordance with the specifications of both of the mortar manufacturer and the drainage mat manufacturer.
    2. Bond Coat: For tile application directly to drainage matt; use a medium bed dry-set mortar which meets ANSIA118.1-1999 (2005) in accordance with the manufacturer's specifications.
    3. Bond Coat: For tile application directly to the Ultra Tiledek membrane; use a rapid setting, flexible, polymer-modified thinset mortar which meets ANSI 118.4 and 118.11 as a lightweight mortar in accordance with the manufacturer's specifications considering the installation conditions and type of tile
    4. Bond Coat: For CBU application directly to plywood substrate; use a poly modified mortar
    5. Tile Grout: Use exterior grade, odor and stain resistant, sanded grout which meets ANSI A118.3.

1. EXECUTION
   1. EXAMINATION
      1. Verify that surfaces and site conditions are ready to receive work and conform to membrane manufacturer's requirements.
      2. Verify that deck is:
         1. Secure, well supported, solid, and in accordance with local code structural requirements.
         2. Minimum 3/4 inch (19mm) C-C grade exterior sheathing with tongue-and-groove edges.

\*\* NOTE TO SPECIFIER \*\* The slope requirement is 1 in 50. 1 in 50 slope, or 1/4 inch in 12 inches (6 mm in 305 mm). Verify that other sections of the specification, or the drawings, include this requirement. For existing construction, verify existing slopes and coordinate details with manufacturer.

* + - 1. Clean and smooth, free of depressions, waves, and projections, properly sloped to drains, valleys, or eaves.
      2. Dry and free of ice and snow.
    1. Notify the Architect of any conditions that would prevent satisfactory completion of the work. Do not proceed until unsatisfactory conditions are corrected.
  1. PREPARATION
     1. Do not proceed with installation until substrate preparation is complete.
     2. Coordinate timing of installation to avoid construction traffic over completed traffic membrane surfaces.
     3. Wood Substrate: Verify plywood is fastened according to local building code requirements.
     4. Coordinate installation with installation of drains and similar accessories.

\*\* NOTE TO SPECIFIER \*\* The following article is for applications were porcelain or stone tile are to be installed on a plywood substrate without the use of a Schluter "Ditra drainage mat". Delete if not required.

* 1. UNDERLAYMENT INSTALLATION
     1. Laminate underlayment panel to plywood subfloor using polymer modified mortar. Cover mortar with panel immediately. Stagger joints by 1/2 panel in both directions from plywood subfloor joints. Fit ends and edges closely, leaving a maximum 1/8 inch (3mm) gap at panel edges and ends.
     2. Fasten panels to subfloor while mortar is wet with 1 1/4 inch (32mm) Durock wood screws spaced 6 inches on center in both directions and 1/2 inch (12.5mm) from ends and edges. Do not overdrive fasteners.
  2. MEMBRANE INSTALLATION

\*\* NOTE TO SPECIFIER \*\* In the U.S., delete the requirement for compliance with CGSB-37-GP-55M in the paragraph below.

* + 1. Fully adhere membrane to substrate in accordance with manufacturer's instructions, applicable codes, and CGSB-37-GP-55M.
    2. Do not install when temperature is below 45 degrees F (7.0 degrees C) or above 98 degrees F (36.6 degrees C). Do not install when winds are gusting over 30 mph (48.3 kph).
    3. Do not dilute primers, adhesives, coatings, or sealants.
    4. Install membrane with seams placed in direction of slope. Overlap field seams 1.5 inch (38 mm), heat-weld all seams in accordance with manufacturer's instructions.
    5. Mechanically fasten all perimeter edges and penetrations.
    6. Install flashings and accessories. Seal around all penetrations, drains, and edges.
  1. FLOOD TEST
     1. Perform a flood test with a minimum of 2 inches of water for 24 hours to verify a leak free installation. Plug drains and position barriers to contain water. Repair any leaks and retest before covering the membrane.

\*\* NOTE TO SPECIFIER \*\* Drainage mat is optional. Delete if not required.

* 1. DRAINAGE MAT INSTALLATION
     1. Drainage mat is applied using a bond coat specified by the drainage mat manufacturer.
     2. Perimeter flashings are to be installed to allow any moisture draining through the drainage mat to escape.
  2. TILE INSTALLATION
     1. Mix rapid setting, flexible, polymer-modified thinset mortars in accordance with latex manufacturer's instructions or as directed by TTMAC or TCNA.
     2. Set tiles in accordance with TTMAC or TCNA standards.
     3. Install expansion or movement control joints where required by TTMAC or TCNA standards.
  3. ADJUSTING AND CLEANING
     1. Clean soiled areas in accordance with manufacturer's recommendations.
     2. Repair damaged areas to match original materials.
  4. PROTECTION
     1. Protect finished work from traffic using durable temporary materials.

END OF SECTION