



D-1307 CONTACT ADHESIVE

This high performance solvent based contact adhesive has been formulated to provide aggressive immediate tack and high initial bond strength. Bonded assemblies display immediate high strength characteristics.



Recommended Use

Non-woven backed (fuzzy backed) vinyl decking.

Typical Physical Properties

- Colour: Neutral Tan
- Viscosity 25°C: 400-500 cps
- Tack Time: 3 - 5 minutes
- Solids Content: 18 - 30%
- Specific Gravity: 0.8

Precautions

Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Shelf life

6 months. Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well ventilated area, away from incompatible materials and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

END-USER DIRECTIONS

Conditions of Operation

Surfaces must be clean, dry and exempt of dust, grease or other greasy contaminants.

1. Apply adhesive onto both surfaces to be bonded.
2. Allow to dry 1-2 minutes or until the adhesive does not transfer to the finger when firmly pressed.
3. Bond the coated surfaces together with hand or roller/spreader.

Note: The adhesive can be heat or solvent reactivated after the solvent has evaporated.

**Tested on HPL Particle board. It depends on stress on adhesive joint.*

Clean Up

Tools and equipment should be cleaned immediately after use with solvent.

Environmental Impact

Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).